

Test Report No.: HKSL1401001146TX Date: Jan 13, 2014 Page 1 of 9

AMERICAN RECREATION PRODUCTS LLC. ROOM 2501 - 2505 LEVER TECH CENTRE NO. 69-71 KING YIP STREET KWUN TONG ,KOWLOON,HONG KONG

The following sample was submitted and identified by the client as:

One sample of woven nylon ZYJ121011-1F27 ventwall - nylon ripstop, silicone/PU cutting in olive.

Buyer : Sierra Designs

End Use : Tent Fly

Style No. : Backcountry Bivy

Manufacturer : T&A

Country Of Origin : Taiwan

Country Of Destination : United States

Applicant's Proposed Care : Machine Wash In Cold, Tumble Dry 60 Celsius, Do

Instruction Not Iron.

Sample Receiving Date : Jan 03, 2014

Test Performing Period : Jan 03, 2014 – Jan 13, 2014

Test Performed : Selected test(s) as requested by applicant (details

please refer to result page(s)).

Tested and residual samples returned to applicant.

Signed for and on behalf of SGS Hong Kong Ltd.

Chau Shui King, Ginny Assistant Account Manager

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Test Results:

Colour Fastness To Washing

(Ref. AATCC 61-2010; Test No. 2A, 45 min. Mechanical wash at 105 degree F in 0.15% 1993 AATCC Standard Reference detergent 'WOB' solution with 50 steel balls)

		Specified
		<u>Requirement</u>
Change in shade	4.5*	/
Staining on multifibre stripe		
Acetate	4.5	/
Cotton	4.5	
Nylon	4.5	
Polyester	4.5	
Acrylic	4.5	
Wool	4.5	

^{*}Spots were found

Colour Fastness To Light (AATCC 16-2004 Option 3; Xenon-Arc Lamp)

<u>Specified</u>
<u>Requirement</u>

After 20 'AATCC' Fading Unit

Class 4.5

Remarks: Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is bad and 5 is good.

Fabric Weight Per Unit Area (ASTM D3776/D3776M-2009ae2; Option C)

<u>Specified</u>
<u>Requirement</u>
/

(oz/sq.yd.) 1.73 (g/sq.m.) 58.7

Tearing Strength (ASTM D1424-2009; Elmendorf)

<u>Specified</u>
Requirement

Warp yarns torn (lb) 3.5 Weft yarns torn (lb) 2.5

Remarks: Full scale range of pendulum for warp yarn testing is 7.2 lb.

Full scale range of pendulum for weft yarn testing is 7.2 lb.

Puncture Resistance

Specified Requirement

(lb) 9.7

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Taber Abrasion

(ASTM D3884-2009, Taber (RPDH) Abrader CS-10 wheel, test option: Light duty-250g/wheel)

<u>Specified</u>

Requirement

End Point (cycles) 100 (yarn

breakage)

Abrasion Resistance

(ASTM D4966-1998(2007) Option 1; Martindale Wear & Abrasion Tester; 9 kPa Pressure)

<u>General</u>

End point (cycles) Exceed 20000 /

Remarks: Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is bad and 5 is good.

Tensile Strength (ASTM D5034-2009 - CRE - 1" grab)

Specified

<u>Requirement</u>

Warp (lb) 75.4 Weft (lb) 61.1

Seam Performance (ASTM D1683/D1683M-2011a)

Specified

Requirement

Strength (lb)

Seam//Warp 37.7 (FTS)

Seam//Weft 37.4 (FTS)

Notes: FTS = Fabric Tears at Seam

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Water Repellency

(AATCC 22-2010; Spray Test - Tested under controlled condition, water temperature: 27±1 °C)

Specified Requirement

/

As received

Rating

Individual reading 1 90

Individual reading 2 90 Individual reading 3 90

After 10 wash *

Rating

Individual reading 1 80

Individual reading 2 80 Individual reading 3 80

Remarks: Nomenclature for rating:

100 - No sticking or wetting of the specimen face

90 - Slight random sticking or wetting of the specimen face

80 - Wetting of specimen face at spray points

70 - Partial wetting of the specimen face beyond the spray points

50 – Complete wetting of the entire specimen face beyond the spray points

0 - Complete wetting of the entire face of the specimen

* Washing procedures:

(AATCC 135-2012 Option Test No.1 II A (ii); Machine wash at 80 degree F with 1.8 kg total loading (Type 3 ballast + specimen) and 66 \pm 1 g of 1993 AATCC Standard Reference detergent, normal cycle, tumble dry normal at 150 \pm 10 degree F, do not iron

Drying Rate (Ref. JIS L1096:2010; Section 8.25)

After 60 min.

(%) 97.2

Water Resistance

(JIS L1092-2009 Method A; 60cm/ min; Low hydraulic pressure method)

Specified Requirement

Water column (mm) 3430.0

Water column (cm) 343.0

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Flame-Resistance Test (CAN/CGSB-4.2 NO.27.5-2008)

<u>Fabric Surface</u> : Smooth

Preliminary Testing : Length 8.1 sec BB Width 9.1 sec BB

Test sample direction performance: Length

Sample:

	Original State			After Drycleaning & Washing *		
	Flame Spread (sec.)	Burn Code		Flame Spread (sec.)	Burn Code	Requirement
(1)	8.2	BB	(1)	8.1	BB	
(2)	7.6	BB	(2)	9.8	BB	
(3)	7.9	BB	(3)	9.6	BB	> 3.5 sec
(4)	8.5	BB	(4)	8.4	BB	
(5)	8.8	BB	(5)	8.8	BB	
Avg.	8.2 sec for 5 specimens Av		Avg.	8.9 sec for 5 spe	ecimens	

Burning Codes

BB = Base Burns

Cleaning procedure

Comment

The submitted sample complies with the flammability requirements for general textile products (other than children's sleepwear) under clause 4, item (1) of Textile Flammability Regulations (SOR/2011-22) of Canada.

Flammability Test for Wall & Top Materials of Camping Tentage Products (CPAI-84:1995; Section 6)

(For fabric weight less than 100 g/sq.m)

Fabric Weight: 58 g/sq.m

Test results

As received

Specimen	Damaged L	ength (mm)	After-flame time (second)	
	Lengthwise	Widthwise	Lengthwise	Widthwise
1	204	208	0	0
2	219	210	0	0
3	198	197	0	0
4	211	215	0	0
Average	208		(0

^{*}Continuous flaming was not observed after the dipped/broken material fell on the floor of the test cabinet.

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^{*} Washing and dry cleaning in accordance with CAN/CGSB-4.2 No.30.3-94



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Specimen		Sample W	Weight Loss (%)	
Specimen		Original (O)	After test (T)	(O – T) / O x 100
	1	1.28	1.27	0.78
Lengthwise	2	1.28	1.26	1.56
Lenginwise	3	1.29	1.27	1.55
	4	1.27	1.26	0.79
	1	1.28	1.27	0.78
Widthwise	2	1.29	1.28	0.78
Widthwise	3	1.27	1.25	1.57
	4	1.27	1.26	0.79
			Average	1.08

After Leaching

Specimen	Damaged L	ength (mm)	After-flame time (second)	
Specimen	Lengthwise	Widthwise	Lengthwise	Widthwise
1	200	199	0	0
2	206	204	0	0
3	194	197	0	0
4	208	211	0	0
Average	202		()

^{*}Continuous flaming was not observed after the dipped/broken material fell on the floor of the test cabinet.

Specimen		Sample W	leight (g)	Weight Loss (%)
		Original (O)	After test (T)	(O – T) / O x 100
	1	1.28	1.27	0.78
Longthwico	2	1.28	1.26	1.56
Lengthwise	3	1.27	1.26	0.79
	4	1.29	1.27	1.55
	1	1.27	1.26	0.79
Widthwise	2	1.29	1.28	0.78
3 4	3	1.29	1.27	1.55
	4	1.28	1.26	1.56
			Average	1.17

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After Weathering

Specimen	Damaged L	ength (mm)	After-flame time (second)	
Specimen	Lengthwise	Widthwise	Lengthwise	Widthwise
1	213	214	0	0
2	197	206	0	0
3	206	215	0	0
4	184	198	0	0
Average	20	204)

^{*}Continuous flaming was not observed after the dipped/broken material fell on the floor of the test cabinet.

Specimen		Sample W	Weight Loss (%)	
		Original (O)	After test (T)	(O – T) / O x 100
	1	1.29	1.27	1.55
Longthwico	2	1.29	1.28	0.78
Lengthwise	3	1.27	1.25	1.57
	4	1.28	1.27	0.78
	1	1.27	1.26	0.79
Widthwise	2	1.27	1.25	1.57
vviatriwise	3	1.28	1.26	1.56
	4	1.28	1.27	0.78
•			Average	1.17

Requirements

1. Damaged Length

= aagea = eg			
Fabric weight (g/sq.m)	Maximum average for	Maximum for	
	sample unit (mm)	individual specimen (mm)	
More than 50 but Not more than 135	215	255	

^{*} Lightweight Fabric Mass Loss Criteria

Any wall or top material with a mass of less than 100 g/m² will be considered acceptable if the mass loss during the test is no greater than 5 percent of the original test specimen mass, regardless of the damage length measurement.

2. After flame time

- No specimen shall have an after-flame time of more than 4 seconds.
- Average after-flame time of all specimens shall not exceed 2 seconds.
- 3. Portions or residues that break or drip from the test specimens shall not continue to flame after they reach the floor of the test cabinet.
- 4. These requirement includes:
 - specimens that were unleached and unweathered
 - specimens that were leached but unweathered
 - specimens that were weathered but unleached

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Water Vapour Permeability of Textiles (JIS L1099 Method B-1:2006)

Test Method : Potassium Acetate

Test Duration : 15 min.

Orientation : Face facing Potassium Acetate

Result Client's Specified Requirement

Gram per square meter per hours 447
Gram per square meter per 24 10700

hours

Water Vapour Transmission of Textile Fabrics (ASTM E96/E96M-12)

Procedure BW - Inverted Water Method at 73.4 °F (23 °C) & 50±2% RH

Tested Area : 0.003117 square meter Orientation : Back side facing water

Client's Specified Requirement

Result

Gram per square meter per 24 hours 4630 /

*** End of Report ***

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